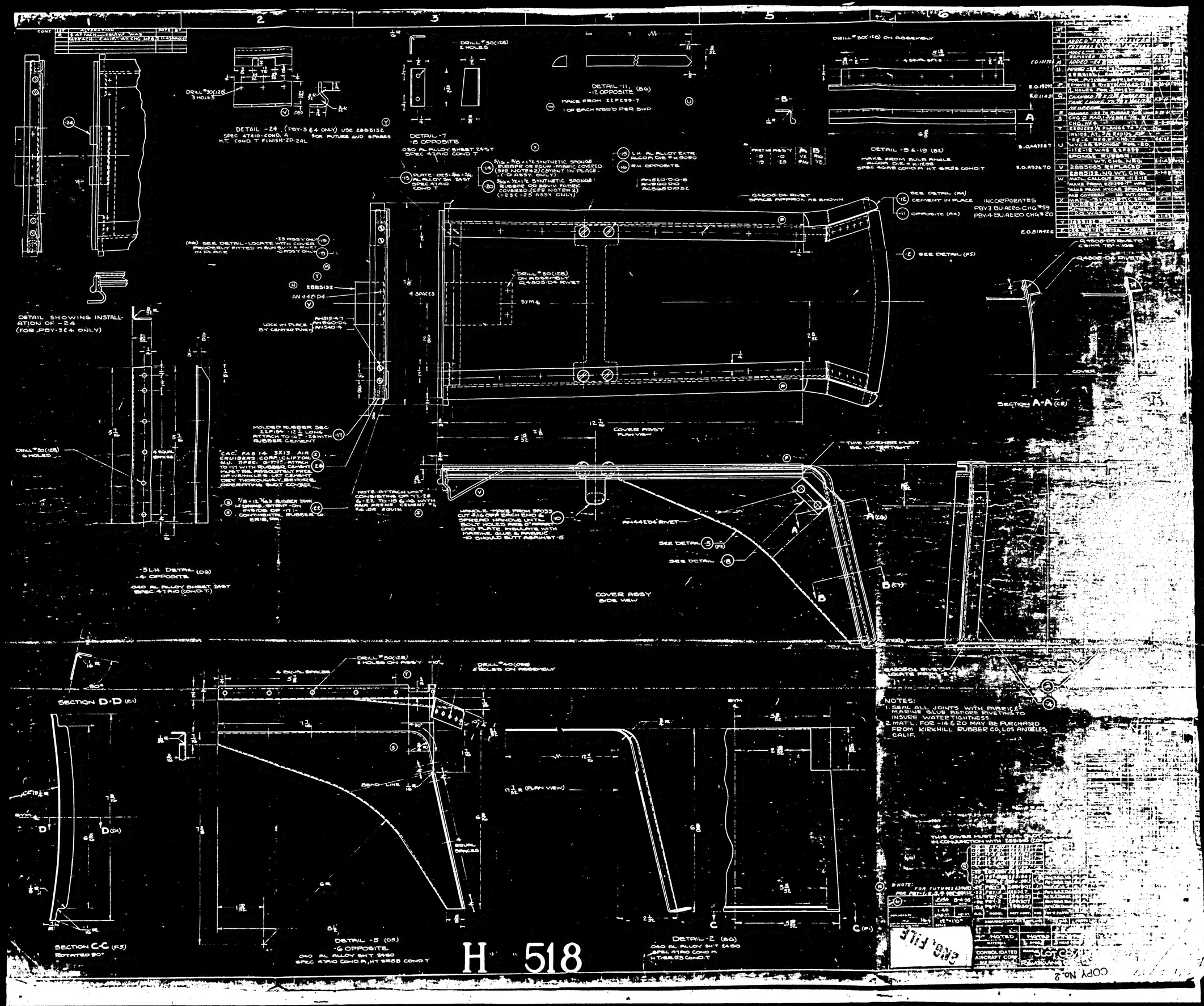
DETAIL SHOWING INSTALLATION OF -24 (FOR PBY-3 & 4 ONLY)
DETAIL -24 (PBY-3 & 4 ONLY) USE 28B5132
SPEC 47A10 COND A FOR FUTURE AND SPARES
H.T. COND T FINISH-2P-2AL
DETAIL -7 -8 OPPOSITE
.050 AL ALLOY SHEET 24S-T
SPEC 47A10 COND T
DETAIL -11, -12 OPPOSITE (B6)
MAKE FROM 22F299-7
1 OF EACH REQ'D PER SHIP
DETAIL -9 & -19 (B5)
MAKE FROM BULB ANGLE
ALCOA DIE # K-1288
SPEC 46AB COND A H.T. SR55 COND T
INCORPORATES
PBY-3 BU.AERO.CHG #59
PBY-4 BU.AERO CHG #20
SECTION A-A (C5)
COVER ASSY TOP VIEW
COVER ASSY SIDE VIEW
THIS CORNER MUST BE WATERTIGHT
SECTION D-D (E1)
SECTION C-C (F3)
ROTATED 90°
DETAIL -5 (D5)
-6 OPPOSITE
.040 AL ALLOY SH'T 24S0
SPEC 47A10 COND A, H.T. SR55 COND T
DETAIL -2 (B6)
.040 AL ALLOY SH'T 24S0
SPEC 47A10 COND A
H.T. SR55 COND T
NOTES:
1. SEAL ALL JOINTS WITH PRESTOLITE MARINE GLUE BEFORE RIVETING TO INSURE WATERTIGHTNESS.
2. MAT'L. FOR -14 & 20 MAY BE PURCHASED FROM KIRKHILL RUBBER CO. LOS ANGELES, CALIF.
H 518
ENG. FILE
COPY NO. 2